

# FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE

MARLBORO LIGHTS 83MM MEN. FOIL FTB-AUSTRALIA TAR/NICOTINE/CO

BRAND CODE-01590 (AUS)(MF)

EFFECTIVE DATE: 02/19/96

Australia

MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 68 69 103

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	348	MM H20 (TOTAL ENCAP)	
PLUG R.T.D.	:	89	MM H20	
PLASTICIZER	:	ML 84		05-859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.99	GRAMS/100 RODS	1.50 GRAMS/25 RODS
FILTER TOW	:	FT-333 #10(EASTMAN)		05-333-E
	:	FT-333 #10(CELANESE)		05-333-C
DENIER PER FILAMENT	:	3.9		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE USE UP:	:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
REPLACE WITH	:	NATIONAL 32-2095		61-063-A
GLUE APP. FOR ANCH. ADH:	:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)	HM	61-211-A
DRY WEIGHT	:	69.18	GRAMS/100 RODS	17.30 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	69.42	GRAMS/100 RODS	17.36 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	75.41	GRAMS/100 RODS	18.86 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07059

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD  
: CALCULATIONS  
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400)  
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APPROVED BY:

*Jenice M Busic*

SUPERCEDES SPECIFICATION DATED: 1/01/96

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